

# Flow Measuring and Control Device



## FC991

### Device Features

- 2 pcs 6 Digit Numeric Display
- 6 pcs LED Indicator
- 11 pcs Totalizer and Batch Totalizer Indicator
- 1 pcs Transmitter Supply(24Vdc)
- 1 pcs Sensor Input (mA,mV,V,Puls)
- 2 pcs Numeric Input(Totalizers to reset the outside)
- 1 pcs RS485 Communication Unit
- 1 pcs Analog Output (0/4-20mA,0/2-10V)
- 4 pcs Relay or Logic Output (24VDC)
- 100-240V AC/DC Universal or 24V AC/DC Supply
- Isolation Between Input/Output Modules

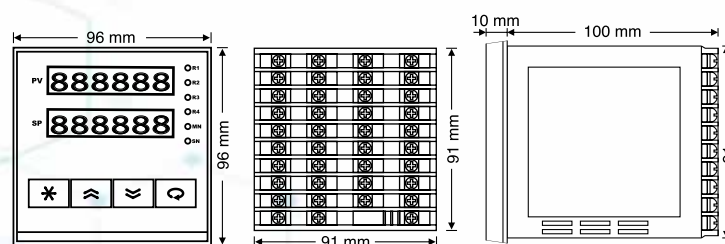
- Sensor Error Detection
- Retransmission (For Process and Set Value)
- 6 Different Relay Functions
- ON/OFF Control
- 100ms Sampling and Control Cycle
- Standard MODBUS RTU Communication Protocol
- Configuration Via Computer

FC991 devices are programmable flow measuring devices with pulse, current and voltage inputs. If the device is set with current or voltage input, linear function is given to the input. The device can control four different digital outputs with four different set points. The entered set value can be assigned to instantaneous flow, collection and batch value. It has the ability to transfer instantaneous flow, total and batch information with its analog output module. Measurement data can be transferred to a central system over RS485 line over MODBUS RTU protocol. A total of 128 devices can be connected over the communication line. These devices are based on compliance with international standards, reliability and ease of use during the design phase. For this reason, they are ergonomic devices that can be used for different controls in many sectors.

### Input Types

Sensor Type	Standard	Min.	Max.
Pulse			8000
0 / 4-20 mA		0 mA	20 mA
0 / 2-10 VDC		0 VDC	10 VDC

### Device Dimensions

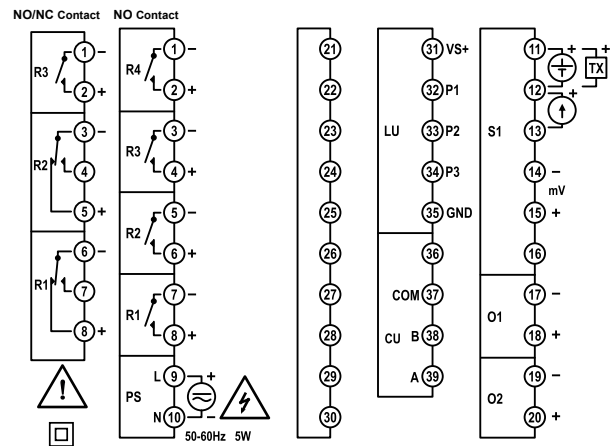


Panel Cutting Dimensions = 92 ± 0,5 mm x 92 ± 0,5 mm

## Technical Specifications

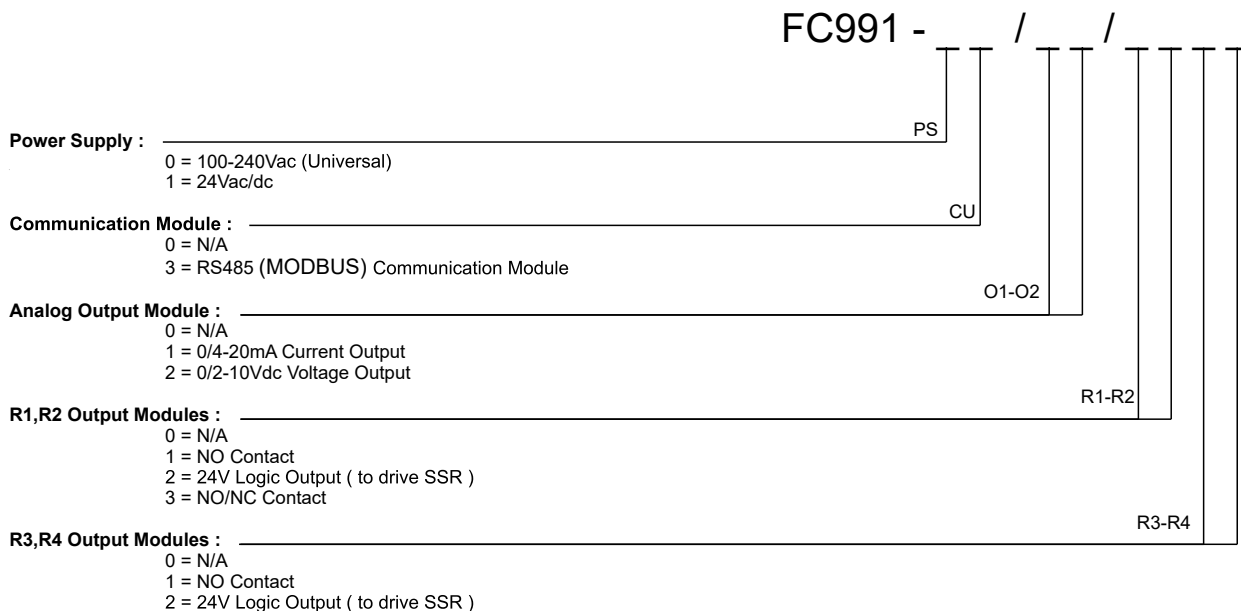
<b>Power Supply ( PS )</b>	100-240 Vac/dc +10%-15% 24 Vac/dc +10%-20%
<b>Power Consumption</b>	5W, 8VA
<b>Universal Sensor Input ( S1 )</b>	Two Wired Transmitter = 4-20mA Current = 0/4-20mA Voltage = 0-50mV, 0/2-10V Pulse = PNP and NPN (Max. 8000Hz)
<b>Transmitter Supply ( TX )</b>	24Vdc ( I <sub>sc</sub> = 30mA )
<b>Analog Input Impedance</b>	Current = 10Ω Voltage = 1MΩ
<b>Analog Output ( O1 )</b>	Current = 0/4-20mA ( R <sub>L</sub> ≥500Ω )
<b>Relay Output ( R1,R2,R3 )</b>	Contact = 250VAC 10A
<b>Contact Lifetime</b>	No Load = 10.000.000 Switching 250V,10A Resistive Load = 1.000.000 Switching
<b>Memory</b>	100 Years, 100.000 Renewals
<b>Accuracy</b>	+/- 0,2%
<b>Sampling Time</b>	100 ms
<b>Environment Temperature</b>	Working = -10...+55°C Storage = -20...+65°C
<b>Protection Class</b>	Front Panel = IP54 Trunk = IP20
<b>Dimensions</b>	Width = 96 mm Height = 96 mm Depth = 110 mm
<b>Panel Cutting Dimensions</b>	91 +/- 0,5 mm x 91 +/- 0,5 mm
<b>Weight</b>	430 gr

## Modular Structure and Connection Diagram



Module	Description
S1	Universal sensor input module
CU	RS485 MODBUS RTU Communication Module
LU	Logic Input Module
O1	Analog Output Module
R1,R2,R3,R4	Relay Output Module
PS	Supply voltage input (Supply voltage is determined by product code).

## Product Code



Note : If R1 relay is coded as 3 (NO / NC), and relay R2 is selected as contact, it must be coded as NO / NC.  
 If the R2 relay is coded as 3 (NO / NC), and the R1 relay is selected as a contact, it must be coded as NO / NC.  
 If R1, R2 module is selected as 3, then R4 module must be coded as 0.